



Geon™ Vinyl Flexible R1480E

Flexible Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Lead Stabilizer		
Features	• Flame Retardant		
Uses	• Communication Wire Insulation	• Wire & Cable Applications	
Forms	• Pellets		
Processing Method	• Extrusion Coating		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.32	1.32	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Break)	3000 psi	20.7 MPa	ASTM D638
Tensile Elongation ² (Break)	290 %	290 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	95	95	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	1.40 °F	-17.0 °C	ASTM D746
UL Temperature Rating	140 °F	60 °C	
Aging	Typical Value (English)	Typical Value (SI)	
Retention of Tensile Elongation ³ 212°F (100°C), 75.0 mil (1.91 mm)	100 %	100 %	
Retention of Tensile Strength ³ 212°F (100°C), 75.0 mil (1.91 mm)	85 %	85 %	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Oxygen Index (0.0750 in (1.91 mm))	26 %	26 %	ASTM D2863
Additional Information			

NOTE: Typical Properties of Molded Slab (0.075"); Not to be Construed as Specifications.

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	338 to 356 °F	170 to 180 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type IV, 20 in/min (510 mm/min)

³ 168 hr, UL Standard